2.5 Relay output signal function (option)

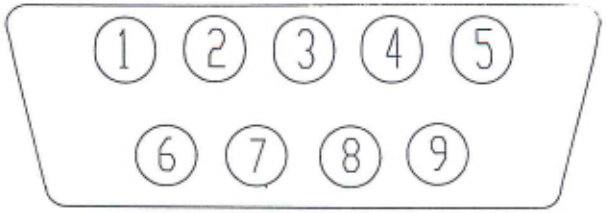
The indicator can output 4 signal, connect with the outside equipment the indicator can perform automatic control function and upper limit and lower limit alarm function. Perform function through setting C33, 4 signals.

As below

	Output port	Port definition	Function
C33=0	Out1	Close output function	No output signal
	Out2	Close output function	No output signal
	Out3	Close output function	No output signal
	Out4	Close output function	No output signal
C33=1	Out1	Open overload control function	Output overload control signal
	Out2	Open compliance control function	Output compliance control signal
	Out3	Open underload control function	Output underload control signal
	Out4	Open stable control function	Output stable control signal
C33=2	Preserved, no function.		
C33=3	Preserved, no function.		

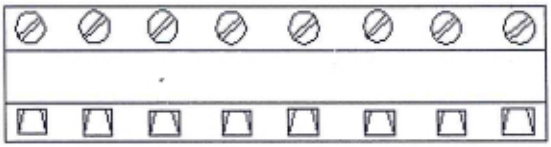
For example:

Check weight application. Connect indicator with yellow, green, red 3 lights. Yellow light on when overload, if ok the green light on. If under load red light on. And can connect with buzzer. There would be alarm remind when overload.



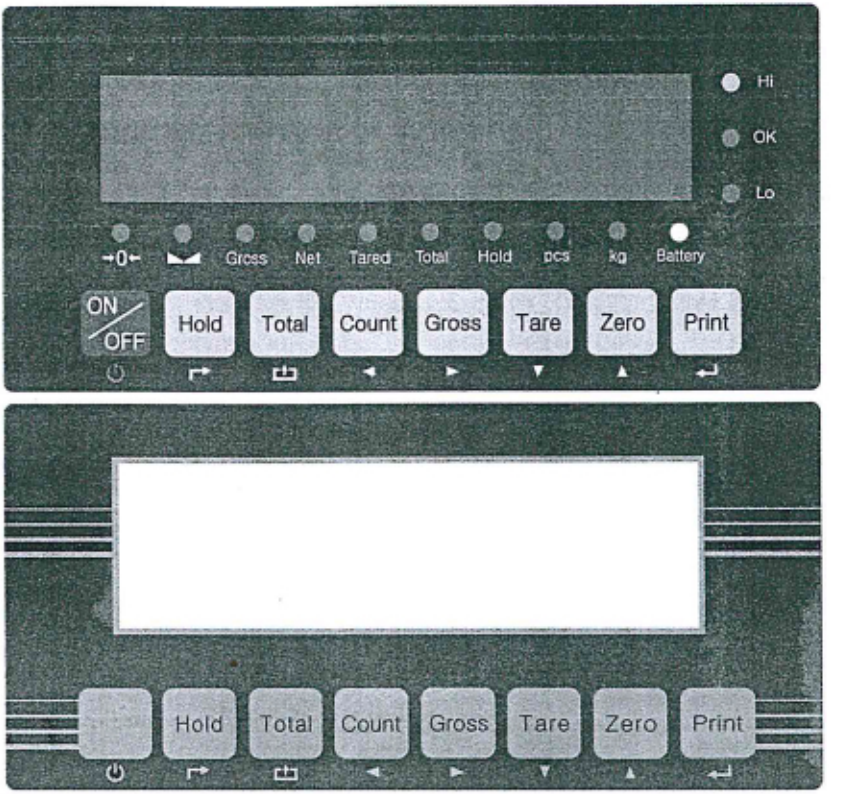
DB9 pin	definition	port
1 pin	1st output signal pin	Out1
6 pin	1st output signal pin	Out1
2 pin	2nd output signal pin	Out2
7pin	2nd output signal pin	Out2
3 pin	3rd output signal pin	Out3
8 pin	3rd output signal pin	Out3
4 pin	4th output signal pin	Out4
9 pin	4th output signal pin	Out4

Inner connection pin definitions



3. Basic operation

3.1 Keypad



LED	instruction
8	Weighing data
→0←	Zero indicating
	The weighing data is stable
Gross	Gross weight
Net	Net weight
Tared	Tare status
Total	Go to accumulation mode

Hold	Hold mode
PCS	Show the counting status.
kg	kg unit
Hi	Over load
OK	Ok
Lo	Under load

Keys function

keys	Key name	Key function
Print	Print	Print
Zero	Zero	Zero the weight within zero range
Tare	Tare	At Gross mode, get the tare weight. At Net mode, clear the tare, get the Gross
Gross	Gross weight	1. At Net mode, check the Gross, after 3 seconds back to Net automatically 2. Work with "PRINT" weight 10 times
Count	Counting	Counting operation
Total	Accumulation	1. Accumulation 2. work together with " Print" to perform The accumulation function and check the accumulation result
Hold	Holding the data	1. Holding the data 2. Work with "PRINT" go to calibration

	Power on/off	Press 2 seconds to power on or power off

3.2 Power on & off

Press  2 seconds to power on or power off, after power on the indicator show"000000-999999". After self inspection, it goes to the weighing mode. Pls. check it whether 6 bits LED/LCD display and the status light is good or not.

3.3 Zero operation

1. Initial zero setting

When power on the indicator, if the weight on the scale is within the initial zero range, indicator show zero automatically.

2. Manually Zero setting

When the scales is stable, you can zero the weight within range by press  keys.

3.4 Tare operation

When the scales is stable, Press  key, the gross weight is tared, indicator show the Net weight, the "Net" "tared" status light is on. At tare mode, Press" TARE" key, clear the tare weight, the indicator will show the gross weight.

3.5 Accumulation operation

At Zero mode, load weight till stable, Press total go to accumulation mode, "Total" light on, display" n 001", and then display loaded weight; unload the weight , back to zero, load the second weight again till stable. Press total display"n002" then display the second loaded weight. Repeat it agin and again, maximum 999 times.

Check the accumulation

Press Print and hold it then press total, display "n**", (it is the accumulating times) then show total weight. there are 8 digits totally. It shows the first 4 digits then the last 4 digits. For example, the first 4 digits is"0012", the last 4 digits is"34,56" It means the actual weight is "1234.56".

EXIT the accumulation function

When the indicator show the last 4 digits, Press total hold it, the indicator show " clr n", it means don't clear the total Weight, Press "PRINT" key to back accumulative mode; if you want to clear total weight, Press "ZERO" or "TARE" key, "clr n" change to "clr y" it means clear total weight ,then Press "PRINT" to clear the total weight and exit accumulating mode.

3.6 Print

If the weighing is stable, after connect with printer, press" PRINT" can print the weight. Note: at tare mode, print with tare. if negative weight,.can not print. Set C30 for time format.

3.7 Hold

There are two different hold function. Peak hold function and data hold function. And the setting is different accordingly.

option: 0=close hold function

1=Peak hold /2=Data hold

3=Auto hold/4=Animal hold

Instruction:

Peak-hold: it shows the max. data,

mainly application for materials testing, such as tension and pulling force.

Date-hold: it shows current weight value. Mainly application for animal weighing.

Auto-hold: When the pet keep stable on the scale, the indicator will automatically " Hold" for 6 seconds.

Animal-hold: Press" Hold" key, the indicator will show" LOC" for 3 seconds, the " hold" light is on, During the 3 seconds, the indicator will catch the average weight and show it.

Press" HOLD" key again to exit it.

3.8 Count

1. At weighing mode, load the weights on the platform scales, Press" Count" the indicator show" PCS 0" press" Zero" key input the quantity, press" Print" to confirm it.

2 . Load the goods on the platform scales, then the indicator will show the quantity.

2. Press" Count" back to weighing mode.
3. If you want to weigh different goods, at weighing mode, put the sample on the platform scales, press" Count" the indicator show"0" Press "Print" hold it and then press "Count" the indicator show" PCS 0", press "Zero" input the sample quantity, press " Print" to confirm it. Then repeat the step 2 and 3.

4. Calibration and Parameter setting

4.1 Enter setting

There have two methods to enter the setting menu:

1. Put the switch "MARK" to "On" position, enter calibration. And when calibration is finish. Put the switch " MARK" to "off" position. Then add the sealing screw at the back of indicator.

2. when the switch " MARK" is on position, press the " ↵ " hold it and then press" ⮌ " enter calibration.

The key functions in setting:

↵ **ENTER**

△ **UP**

▽ **DOWN**

◁ **LEFT**

▷ **RIGHT**

⮌ **BACK**

EXIT CALIBRATION

⏻ **POWER**

4.2 Step of calibration operation

According to the second method which can enter setting menu, C01-C49

step	Method of operation	display	Remark
1		[C01]	After you enter calibration mode, it display [C01]
2	press ↵	[C1 1]	Weight unit kg
3	press ↵ press ↵ press ↑ or ↓	[C02] [C2 0] [C2 2]	Set decimal digits option: 0/1/2/3/4 Select decimal digit example: two decimal point: [C02 2]
4	press ↵ press ↵ press ↑ or ↓	[C03] [C3 1] [C3 5]	Set graduation option: 1/2/5/10/20/50 Select required graduation example: graduation 5: [C03 5]
5	press ↵ press ↵ press ↑ or ↓ / ←	[C04] [0100.00] [0100.00]	Max capacity example: max weighing 100kg: [0100.00]
6	press ↵ press ↵ press ↑ press ↵	[C05] [C5 0] [C5 1] [CAL 9] ..... [0000.00]	Zero calibration Option 0=no need zero calibration 1=need zero calibration calibration zero please choose 1 and ensure scale is empty and "stable" light is on Ensure zero calibration, countdown. Till show[0.00](example for two decimal point).

7	press ◄┘ press ◄┘ press ↑ or ↓ press ◄┘ press ↑ or ↓ press ◄┘	[C06] [C6 0] [C6 1] [SPAN] [0100.00] [0080.00] [CAL 9] ..... [0080.00] [CAL End]	calibration option: 0=No need calibration 1= need calibration Load weights on scales according to max. capacity. Suggest close to the max capacity, at least 10% of max. capacity. For example: the weights is 80kg As bellows: Input the 0080.00, count down , then indicator shows 0080.00 , calibration is over. If you want to set application function parameter, press " ◄┘" . if you want to exit press "⏻"
8	press ◄┘ press ◄┘ press ↑ or ↓	[C07] [C7 0] [C7 1]	Default parameters setting option:0=non-restore default parameters 1=restore default parameters Note: after the above parameters setting finish, please do not set default parameters to avoid the original setting parameters is lost.

4.3 Application function parameters setting chart

Function	Setting Item	parameters setting and instruction
Warning tone	**C08** Warning tone	options: 0 = close warning tone 1 = open warning tone
Automatic power off	**C09** Automatic power off	option：0=close auto power off 10= power off automatically if no change within 10 minute. 30= power off automatically if no change within 30 minute. 60= power off automatically if no change within 60 minute.
Power saving setting	**C10** Power saving setting	LED Version: option：0= close power saving setting 3= close display if no change within 3min. 5= close display if no change within 5 min. LCD Version: 0=Close he backlight 1= backlight when the weight change or press the keyboard 2=constant backlight
Hold function	**C11** Hold mode	option：0=close hold function 1=Peak hold /2=Data hold 3=Auto hold /4=Animal hold Instruction: Peak-hold: it shows the max. data, mainly application for materials testing, such as tension and pulling force. Date-hold: it shows current weight value. Mainly application for animal weighing.

Animal hold sample time	**C12** Animal hold sample time	option: 0~9 second
Upper/lower limit alarm	**C13** Upper limit alarm value	You can set it within the max. capacity limit
	C14 Lower limit alarm value	
Inner Code display	**C15** Check inner code	enter C15 to check the inner code

Date and time	**C16** Date	Enter C16, you can set the date, from left to right: year/month/day
	C17 Time	Enter C17, you can set the time from left to right: hour/min./sec.
Communication setting	**C18** Serial interface data output method	option: 0= Close serial interface data output 1=Continuous sending, connect big display 2=Print method, connect printer. 3=Command request method , connect computer. 4=PC continues sending format, connect computer. 5=PC/ big display continuous sending format.
	C19 Baud rate	option: 0=1200/1=2400/2=4800/3=9600
Zero range	**C20** Manually zero range	Option: 0= close manually zero setting 1=±1% max capacity

		2=±2% max capacity
	C21 Initial zero range	option：0= no initial zero setting 1=±1% max capacity 2=±2% max capacity 5=±5% max capacity 10=±10% max capacity
Zero tracking	**C22** Automatically zero tracking range	Options: 0= close zero tracking 0.5=±0.5d 1.0=±1.0d 2.0=±2.0d 3.0=±3.0d 4.0=±4.0d 5.0=±5.0d Note: 1. d = division 2. the zero tracking range can not bigger than manual zero range.
	C23 Automatically zero tracking time	Options: 0= close zero tracking time 1= 1 second 2= 2 seconds 3= 3 seconds
Overload range	**C24** Overload range	option： 00= close overload range 01d～99d remark：d =division
Negative display	**C25** Negative display range	Option：0=-20d 10=10% max. capacity 20=20% max. capacity 50=50% max. capacity 100=100% max. capacity

Standstill time	**C26** Standstill time	Option: 0= quick 1= medium 2= slow
	C27 Standstill range	Option: 1= 1d 2=2d 5=5d 10=10d D= division
Digital filter	**C28** Dynamic filter Instruction : Dynamic filter is collecting the data filter before loaded weight stable. When loaded weight easily shaking (for example animal) , you can set this filter to make weight display more stable	option：0= close dynamic filter 1=1 digital filter strength 2=2 digital filter strength 3=3 digital filter strength 4=4 digital filter strength 5=5 digital filter strength 6=6 digital filter strength Note : Pls setting dynamic filter strength carefully, the No. is bigger, more stable. if the loaded weight shake not too much. The setting is less than 3
	C29 Noise filter	option：0=close noise filter 1=1 digital filter strength 2=2 digital filter strength 3=3 digital filter strength
	C30 Print time and date	C30=0 yy.mm.dd C30=1 mm.dd.yy C30=2 dd.mm.yy C30=3 yy.mm.dd
Analog output setting	**C31** output type	C31=0 0~20mA output C31=1 4~20mA output

4~20mA current calibrate	**C32** calibrate current	Refer to 2.5
Relay output setting	**C33** Relay output	C33=0 close relay output C33=1 Open relay output function 1 C33=2 Preserved menu C33=3 Preserved menu
Muti communication add.	**C34** Communication add.	C34= 0~99 Add. Code
Wireless communication	**C35**	C35=0~99 signal
Gravity of calibration location	**C36**	C36=9.7000~9.9999
Gravity of destination	**C37**	C37=9.7000~9.9999
Version No.	**C38**	
multi-interval	**C39**	C39=0 singe interval C39=1 double interval
Print mode	**C41**	C41=0 auto mode C41=1 gross mode C41=2 tare mode See 5.4 Print format parts in detail
Print carriage return	**C42**	C42=0~9
Space Print	**C43**	C43=0~9
Date Print	**C44**	C44=0 not print date C44=1 print date
Time Print	**C45**	C45=0 not print time C45=1 print time

5. Output format

5.1 Big display continuous sending format

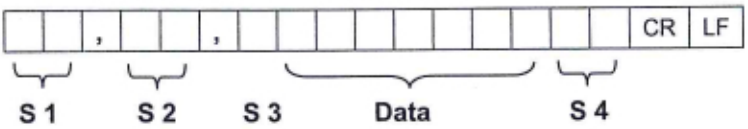
Output continuous format																	
STX	SWA	SWB	SWC	X	X	X	X	X	X	X	X	X	X	X	X	CR	CKS
1	2			3						4						5	6

State A			
Bits0,1,2			
0	1	2	Decimal point position
0	1	0	XXXXXXX
1	1	0	XXXXX. X
0	0	1	XXXX. XX
1	0	1	XXX. XXX
Bits3,4			Division
0	1		X1
1	0		X2

State B	
BitsS	function
Bits0	gross=0, net=1
Bits1	Symbol: positive =0,negative =1
Bits2	Overload(or under zero)=1
Bits3	dynamic=1
Bits4	unit：lb=0, kg=1
Bits5	Constant 1
Bits6	Constant 0

State C			
Bit2	Bit1	Bit0	unit
0	0	0	Kg or lb
0	0	1	g
0	1	0	t
Bit 3			printing=1
Bit 4			Extend display=1
Bit 5			Constant 1
Bit 6			Constant 0

5.2 Computer continuous sending format



S1: weight status, ST= standstill, US= not standstill, OL= overload

S2: weight mode, GS=gross mode, NT=net mode

S3: weight of positive and negative, "+" or " –"

S4: "kg" or "lb"

Data: weight value, including decimal point

CR: carriage return

LF: line feed

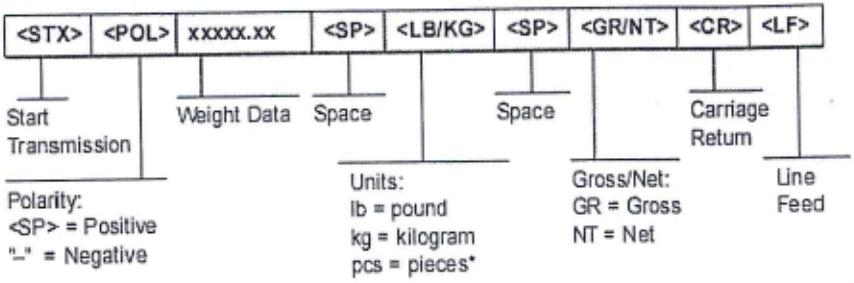
5.3 Serial interface reception command

RS232COM serial interface can receive simple ASCII command.

Command word and role as follows:

Command	NAME	Function
T	TARE	Tare operation
Z	ZERO	Zero operation
P	PRINT	Print the weight
R	Reply	Reply the weight
G	Gross	Check gross weight at net weight mode

R command receive data format



5.4 Print format

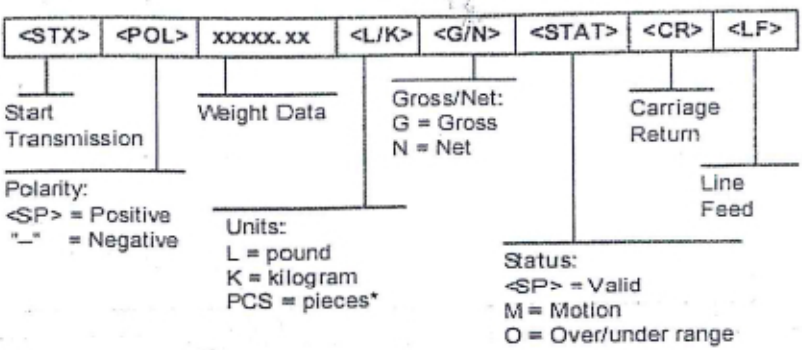
Tare mode:

Date:	XX.XX. XX
Time:	XX：XX：XX
NET	XX.X kg
TARE	XX.X kg
GROSS	XXX.X kg

Gross mode:

Date:	XX.XX. XX
Time:	XX：XX：XX
GROSS	XXX.X kg

5.5 PC or Big display continuous sending format



6. Maintenance

6.1 Regular error and solution

ERROR	REASON	SOLUTION
UUUUUU	1.Overload 2.Wrong connection with load cell 3. Load cell has quality problem.	1. Reduce the weight 2. Check load cell connection 3. Inspection load cell. Check the input and output
nnnnnnn	1.Wrong connection 2.Load cell has quality problem	1.Check load cell connection. 2.Check input and output resistance to judge it is good or not.
ERR1	During calibration, not input the weights or the weight is overload	Input the correct weights
ERR2	During calibration , the weights is below than Min. required weights	The calibration weights Minimum is 10% of Max. cap. Recommend 60%-80% of Max. Cap.
ERR3	During calibration, the input signal is negative	1. Check the connection is correct 2. Check load cell is no problem 3. Recalibration if still wrong change the PCB
ERR4	During calibration, the signal is unstable	After the platform is stable, start calibration
ERR5	EEPROM error	Change PCB